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IN THE U.S. PATENT AND TRADEMARK OFFICE

Inventor

Alfonso BRANCA

Patent App.

10/773,115

Filed

5 February 2004

Conf. No. 3986

For

METHOD FOR DEFORMING A WORKPIECE

Art Unit

1732

Examiner An, S

Hon. Commissioner of Patents Box 1450 Alexandria, VA 22313-1450

SECOND AMENDMENT - RESPONSE TO RESTRICTION REQUIREMENT

In response to the Office Action mailed 3 May 2006, applicant herewith restricts the application to the process of claims 29 to 52.

Applicant reserves the right to insert product-by-process claims in the case and/or file a divisional application for the article of manufacture of claims 53 and 54.

> Respectfully submitted, The Firm of Karl F. Ross P.C.

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30 May 2006

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